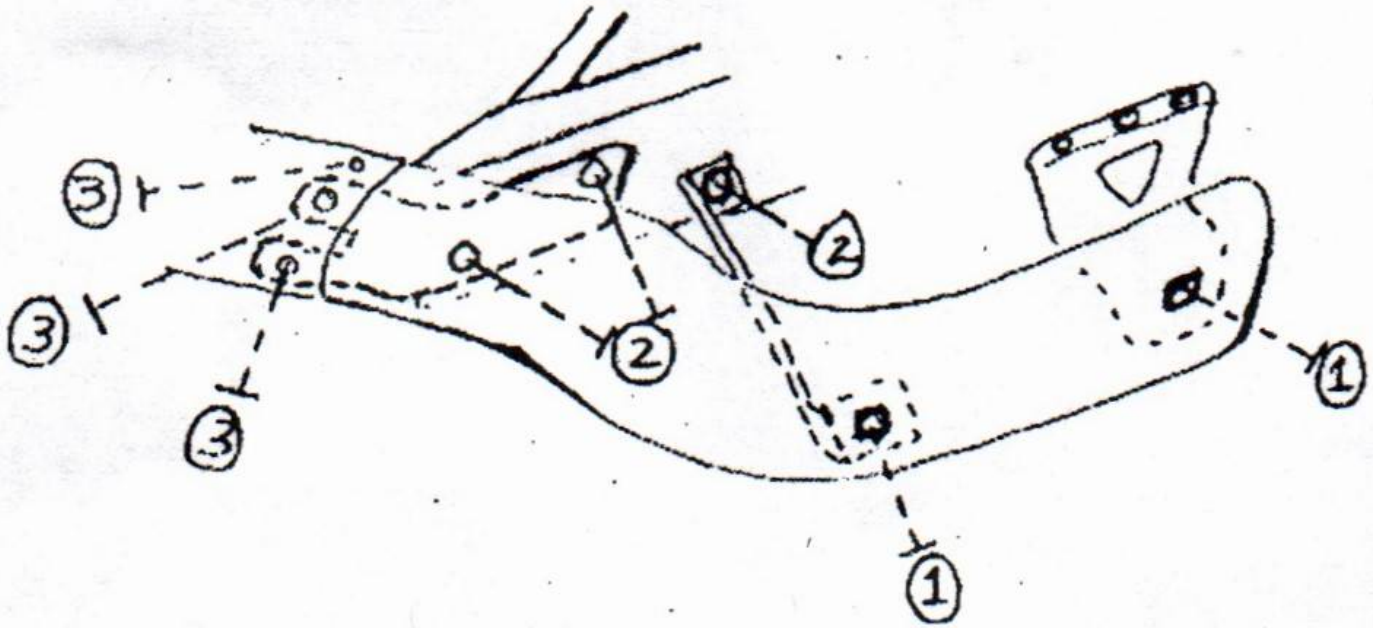
Front Bumper Bolt Kit 20-304 & 20-304B Revised 11/03



1. Stainless Capped Carriage Bolt goes thru bumper, thru brackets. Install with flat washer & nut
2. 7/16 x 1 ¼ hex head center brackets & diagonal brackets to frame install washer on both ends.
3. 3/8 x 1 Phillips head center brackets to bumper.
3 Top Hole only. 3/8 x ½ Phillips head with thin nut, use with loctite. Be careful here this is very close to splash pan when assembling.

Extra washers provided for shimming as required.

Assemble 3 sections together with center brackets installed finger tight. Cover bumper ends with cloth and tape over body areas to prevent paint damage. Install bumper, shim where required. Do not force or over tighten any part shim to 'comfortable' fit.