



Detroit Speed
Rag Joint
1967-1981 Camaro/Firebird, 1964-1977 Chevelle & 1968-1974 Nova
P/N: 090205DS

Thank you for your purchase of the Detroit Speed, Inc. replacement Rag Joint. This is a new rag joint with 3/4"-30 spline coupling to be used with DSE's 600 steering gear and your stock steering column. It comes complete with a cinch bolt.



Figure 1 - DSE Rag Joint

Installation Instructions:

1. Support the vehicle on jack stands.
2. Loosen the nuts at the rag joint that go through the flange on the steering column or the steering shaft and remove the original rag joint.
3. Use a 5/8" socket to gently tap the coupler onto the 3/4"-30 splines on the DSE 600 steering gear.
4. Connect the steering column to the rag joint using the provided flange nuts. Tighten the nuts and torque to 11 lbf-ft.
5. Tighten the pinch bolt and torque to 32 lbf-ft. Installation is now complete.

If you have any questions before or during the installation of this product, please contact Detroit Speed at tech@detroitsspeed.com or 704.662.3272

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