

## C3 Corvette Fender Louver Grille Kits

Thank you for purchasing our Grille Kit. We're confident you'll love the enhanced look these kits will provide for your Corvette.

### Grille Kit Contents:

- Computerized "WaterJet" cut in Matt Black or Bright Anodized Aluminum Grilles
- Specially Formulated Industrial Strength Adhesive
- Alcohol Cleaning Packets
- Precut Temporary Application Tape
- Grilles can be removed by pressing against them firmly.

### Instructions:

Before you begin, notice that the grilles have a weave pattern so you can display the open weave to the outside. (most people prefer the open weave).

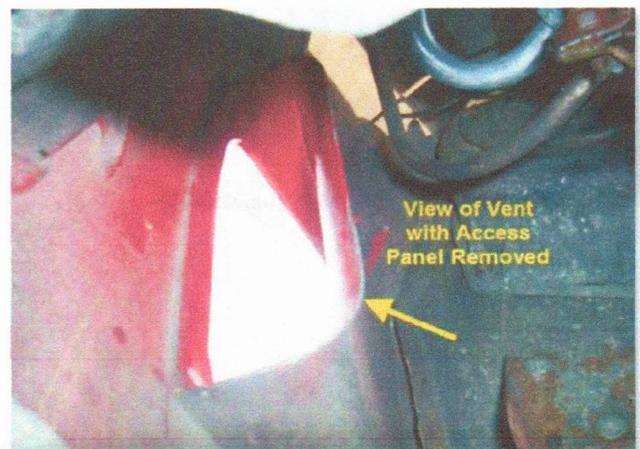
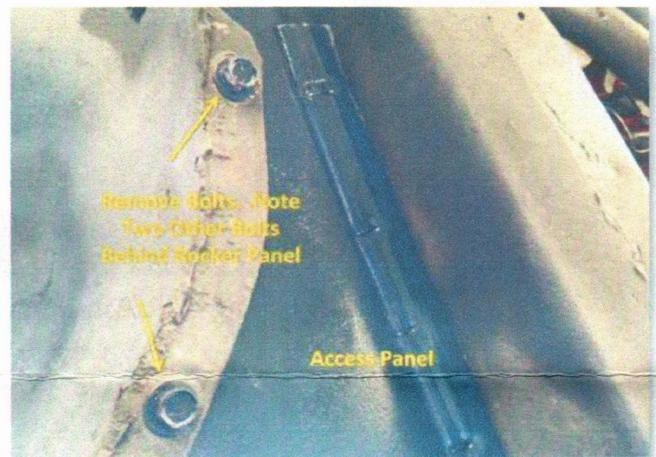
Begin with the Passenger Side of the Car. Raise the right front side of the vehicle and set it on a jack stand to give you room to access the vent area underneath the car. Removal of the wheel is optional.

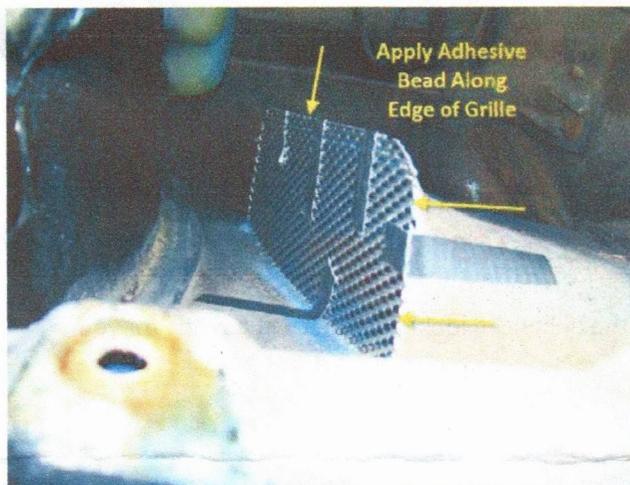
To access the fender vent, notice a triangular panel underneath the vent area. Remove the four bolts that hold the panel in place. *Note:* Two of the four bolts are located behind the rocker molding. Remove enough of the rocker screws that hold the molding in place to give you room to access room to the other two bolts.

Your kit includes alcohol swabs to clean the area where the grille will attach to the louver hole. Test fit the grille onto the vent opening and note that it is slightly larger than the vent to accommodate a bead of adhesive.

Attach the tape strips to the grille to the louver opening at several contact points, where it will be temporarily secured to the vent before applying adhesive.

Apply a spot bead of adhesive around the side of the grille to temporarily secure it before removing the tape strips and applying a final bead. Wait approximately an hour before removing the tape strips. The total curing time is about 24 hours.





Place a bead of adhesive along the edge of the grille. Fit the grille into the vent opening.

Pull the ties tight so the grille is flush against the back of the vent opening. Secure the ties with the duct tape provided. (Be sure to remove any excess adhesive that may seep out from the grille.)

The grilles will easily maintain their great looks for years and can be cleaned with a glass cleaner and soft cloth. For questions about this product, please call 208-801-8179

Repeat the Process for the Driver's Side. Some Corvettes may have a canister near the driver's side vent. The canister may need to be unbolted and temporarily moved slightly out of the way during installation. The three bolts that secure the canister are on the inside of the fender well. After installing the grille, check for clearance between the canister and the grille before bolting it back into place. The canister should not touch the grille. Reposition the canister, as shown in the illustration below, by relocating the two lower bolts.

**Side Exhaust Alternate Installations.** This method allows the installation of grilles without removing the side exhaust pipes.

Use string or twist ties through the top and bottom of the grille.



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